CAD/CAM Solutions

High-end Products for dental practices and dental laboratories
Zfx & Zimmer Dental
The new complete dental solution

Cooperation:
Zfx and Zimmer Dental join forces

With Zfx as its CAD/CAM partner, Zimmer Dental is set to expand its global presence in digital dentistry by providing complete dental solutions – from oral tissue regeneration, dental implants and abutments to CAD/CAM-produced dental prostheses.

The partnership combines the global presence and the high quality standard of Zimmer Dental with the expertise and technological know-how of Zfx to provide an extensive and evolving digital portfolio to dentists and dental laboratories!

Your benefits
- Open system
- Milling technique for all commonly used dental materials and indications
- Comprehensive and evolving portfolio
- High-tech dental prostheses with "Made-in-Germany" quality
- High-quality standard based on authorization of all Zfx partners
- Transparency of case tracking through a unique online platform for milling centres, labs and dentists

Practical training programs
Zfx and Zimmer Dental each offer a variety of training and practical programs. The various training and continuing education programs are specifically designed to enhance practice skills and are tailored to relate to goals and issues based on each target group.

For further information on our continuing education programs please visit our websites:

www.zimmerdental.com
www.zfx-dental.com
Zfx focuses on international network structures and concentrating expertise for optimum local service.

**Zfx Partner network**
Zfx consists of a decentralized network of specialized and efficient milling centres. Owner-operated companies use standardized technologies tested within the network. An equally high quality of restorations is ensured everywhere thanks to a common technology standard at all locations.

**Personal consultation**
Dental technology is a matter of trust! Zfx therefore ensures that every laboratory has access to a competent personal adviser from the milling center. The advisor will provide assistance by telephone and by remote service as well as on site if required.

**Zfx scanning- and milling centers**

<table>
<thead>
<tr>
<th>Country</th>
<th>City</th>
<th>Name</th>
<th>Phone</th>
<th>Email</th>
<th>Website</th>
</tr>
</thead>
<tbody>
<tr>
<td>AUSTRALIA</td>
<td>Zfx Australia</td>
<td>Gary Young</td>
<td>+61 2 8031 7564</td>
<td><a href="mailto:aussie@zfx-dental.com">aussie@zfx-dental.com</a></td>
<td><a href="http://www.zfx-dental.com">www.zfx-dental.com</a></td>
</tr>
<tr>
<td>CZECH REPUBLIC</td>
<td>Zfx Czech</td>
<td>Miroslav Novák</td>
<td>+420 2 642 45 396</td>
<td><a href="mailto:cz@zfx-dental.com">cz@zfx-dental.com</a></td>
<td><a href="http://www.zfx-dental.com">www.zfx-dental.com</a></td>
</tr>
<tr>
<td>FRANCE</td>
<td>Zfx Lyon</td>
<td>Raphael Abbou</td>
<td>+33 4 72 34 15 40</td>
<td><a href="mailto:lyon@zfx-dental.com">lyon@zfx-dental.com</a></td>
<td><a href="http://www.zfx-dental.com">www.zfx-dental.com</a></td>
</tr>
<tr>
<td>GERMANY</td>
<td>Zfx Frankfurt</td>
<td>Uwe Frey</td>
<td>+49 6181 424 99 20</td>
<td><a href="mailto:frankfurt@zfx-dental.com">frankfurt@zfx-dental.com</a></td>
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<tr>
<td></td>
<td>Zfx München</td>
<td>Oliver Werschký</td>
<td>+49 8131 27 52 470</td>
<td><a href="mailto:muenchen@zfx-dental.com">muenchen@zfx-dental.com</a></td>
<td><a href="http://www.zfx-dental.com">www.zfx-dental.com</a></td>
</tr>
<tr>
<td></td>
<td>Zfx Berlin</td>
<td>Christian Bredy</td>
<td>+49 30/1 00 94 42</td>
<td><a href="mailto:berlin@zfx-dental.com">berlin@zfx-dental.com</a></td>
<td><a href="http://www.zfx-dental.com">www.zfx-dental.com</a></td>
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<tr>
<td></td>
<td>Zfx Birmingham</td>
<td>Raymond Otto</td>
<td>+44 121 559 7172</td>
<td><a href="mailto:birmingham@zfx-dental.com">birmingham@zfx-dental.com</a></td>
<td><a href="http://www.zfx-dental.com">www.zfx-dental.com</a></td>
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<tr>
<td></td>
<td>Zfx Italy</td>
<td>Andrea Geier</td>
<td>+39 0 473 29 16 07</td>
<td><a href="mailto:italia@zfx-dental.com">italia@zfx-dental.com</a></td>
<td><a href="http://www.zfx-dental.com">www.zfx-dental.com</a></td>
</tr>
<tr>
<td></td>
<td>Zfx California</td>
<td>Mark Massey</td>
<td>+1 760 303 4300</td>
<td><a href="mailto:california@zfx-dental.com">california@zfx-dental.com</a></td>
<td><a href="http://www.zfx-dental.com">www.zfx-dental.com</a></td>
</tr>
<tr>
<td>RUSSIA</td>
<td>Zfx Moscow</td>
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<td>+7 499 263 05 22</td>
<td><a href="mailto:moscow@zfx-dental.com">moscow@zfx-dental.com</a></td>
<td><a href="http://www.zfx-dental.com">www.zfx-dental.com</a></td>
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<tr>
<td>SPAIN</td>
<td>Zfx Ibérica</td>
<td>José M. Rubio Vazquez</td>
<td>+34 686 241 876</td>
<td><a href="mailto:iberica@zfx-dental.com">iberica@zfx-dental.com</a></td>
<td><a href="http://www.zfx-dental.com">www.zfx-dental.com</a></td>
</tr>
<tr>
<td>USA</td>
<td>Zfx California</td>
<td>Mark Massey</td>
<td>+1 760 303 4300</td>
<td><a href="mailto:california@zfx-dental.com">california@zfx-dental.com</a></td>
<td><a href="http://www.zfx-dental.com">www.zfx-dental.com</a></td>
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**Zimmer Dental**

<table>
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<th>Email</th>
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<tr>
<td>FRANCE</td>
<td>Zimmer Dental SAS</td>
<td>+33 1 46 52 35 15</td>
<td><a href="mailto:service@zimmerdental.fr">service@zimmerdental.fr</a></td>
<td><a href="http://www.zimmerdental.fr">www.zimmerdental.fr</a></td>
</tr>
<tr>
<td>GERMANY</td>
<td>Zimmer Dental GmbH</td>
<td>+49 761 15 64 30</td>
<td><a href="mailto:info@zimmerdental.de">info@zimmerdental.de</a></td>
<td><a href="http://www.zimmerdental.de">www.zimmerdental.de</a></td>
</tr>
<tr>
<td>ISRAEL</td>
<td>Zimmer Dental Ltd.</td>
<td>+972 3 52 13 42</td>
<td><a href="mailto:info@zimmerdental.co.il">info@zimmerdental.co.il</a></td>
<td><a href="http://www.zimmerdental.co.il">www.zimmerdental.co.il</a></td>
</tr>
<tr>
<td>ITALY</td>
<td>Zimmer Dental Italy s.r.l.</td>
<td>+39 0438 376 83</td>
<td><a href="mailto:info@zimmerdental.it">info@zimmerdental.it</a></td>
<td><a href="http://www.zimmerdental.it">www.zimmerdental.it</a></td>
</tr>
<tr>
<td>SPAIN</td>
<td>Zimmer Dental Ibérica, S.L.U.</td>
<td>+34 9 12 23 50</td>
<td><a href="mailto:info@zimmerdental.es">info@zimmerdental.es</a></td>
<td><a href="http://www.zimmerdental.es">www.zimmerdental.es</a></td>
</tr>
<tr>
<td>AFRICA</td>
<td>Zimmer Dental</td>
<td>+25 2 262 73 88</td>
<td><a href="mailto:dentalmarketing@zimmer.com">dentalmarketing@zimmer.com</a></td>
<td><a href="http://www.zimmerdental.com">www.zimmerdental.com</a></td>
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<tr>
<td>ASIA PACIFIC</td>
<td>Zimmer Pte Ltd</td>
<td>+65 935 47 90</td>
<td><a href="mailto:info@zimmerdental.com">info@zimmerdental.com</a></td>
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<tr>
<td>CHINA</td>
<td>Zimmer Dental, China</td>
<td>+86 21 2211 5800</td>
<td><a href="mailto:info@zimmerdental.com">info@zimmerdental.com</a></td>
<td><a href="http://www.zimmerdental.com">www.zimmerdental.com</a></td>
</tr>
<tr>
<td>LATIN AMERICA</td>
<td>Zimmer Dental</td>
<td>+1 10 25 15 20</td>
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<td><a href="http://www.zimmerdental.com">www.zimmerdental.com</a></td>
</tr>
<tr>
<td>USA</td>
<td>Zimmer Dental</td>
<td>+1 800 854 7059 (in the US)</td>
<td><a href="mailto:dental@zimmer.com">dental@zimmer.com</a></td>
<td><a href="http://www.zimmerdental.com">www.zimmerdental.com</a></td>
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</tbody>
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**Global Network**
International expertise network, personal, regional service
Authorized Zfx partner
Achieve your goals by innovative technologies

Zfx offers dental technicians digital technologies perfectly matched to their field of activity.

By purchasing a Zfx system component for the dental practice and participating in the associated training course, the user becomes authorized by Zfx as a Digital Lab. This allows him access to the Zfx Dental-Net online platform, which enables him to exchange data and to communicate with partner practices within the network and with Zfx milling centers. The partners also enable the dental technician to benefit from a fully optimized production process which is customized down to the last detail – from the digitalisation of the oral condition to the production of the virtually constructed restoration.

Division of labor by competent partners

The Zfx system has been designed so that every user is able to expand his own field of competence. Dentists become experts in determining tooth Color and taking digital impressions while dental technicians profitably use their manual expertise in digital construction. And bars, bridge frameworks and implant abutments are produced with the highest precision on 5-axis machines monitored by specialists. With this division of labour, each partner can focus on his own strengths and thus make sure that patients are supplied with high quality restorations.

Your benefits

- Trend-setting technologies
- Flexibility thanks to open interfaces
- Wide range of services
- Network of competent partners
- Online platform for secure data exchange
- Optimized production processes

Everything from one source

As a complete supplier of dental technologies, Zfx offers its customers everything from one source: from the in-house milling solution for creating an additional value in own company to the competent out-sourcing milling partner that provide the necessary know-how and the required precision even for the most complex cases.
Zfx™ IntraScan
The optical impression as a precise basis for accurately-fitting restorations

Optical impressions of the highest quality can be achieved with the Zfx™ IntraScan intraoral scanner due to innovative technology.

Zfx™ IntraScan is a lightweight handpiece which is connected to a notebook by means of a cable and weighs only 600 grams. The entire scanning technology is incorporated into the handpiece, removing the need for a complex workstation.

The intraoral scanner is used to digitally measure the condition of the bite and a 3-D model is generated from the results. Both the hard and the soft tissue are modelled. Digital impressions taken with the Zfx™ IntraScan are used as a basis for the computer-controlled design and manufacture of implant and tooth-supported restorations. It is not necessary to apply scanning powder.

Highlights

- Open system (STL data files)
- Low data volume
- No click fees
- Real-time stitching
- Portable system (600g)
- 18 scans per second
- Increased patient comfort
- System package

Operational aid: iPad as a remote control for the scanning process

Zfx™ IntraScan matchholders are available in two sizes (4 and 7 mm) and are compatible with implant systems from Camlog, Nobel Biocare, Straumann, Zimmer and many more.
Zfx™ IntraScan
For smoothing the way in practical applications and in the laboratory

3-D models calculated using the Zfx™ IntraScan can be transmitted to the dental laboratory immediately thanks to the low data volume.

**Workflow in practice**

An optical impression of the patient’s mouth is taken with the Zfx™ intraoral scanner. The individual scans generated are combined in real time. The generated data record is small, enabling data to be transmitted quickly and easily. The result is a virtual, three-dimensional model which can be displayed and checked on the monitor. If this shows that the preparation limit has not been modelled accurately or if there are gaps in the data, then the preparation and scanning can be repeated. It is also possible to interrupt the scan, for example to re-dry a region - the scanning process is simply continued from where it was interrupted.

**Data transfer**

When the scanning process is complete, the generated 3-D model is made available to the laboratory via the Zfx™ Dental-Net. It is not necessary for Zfx to modify or compress the data record, and the partner laboratory can start the virtual construction immediately.

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**Zfx™ IntraScan - Features**

<table>
<thead>
<tr>
<th>Feature</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Data gathering</td>
<td>Confocal measuring principle / Moiré projection</td>
</tr>
<tr>
<td>Scanning technology</td>
<td>Real-time stitching of individual images</td>
</tr>
<tr>
<td>Camera sensor</td>
<td>Smart Pixel Sensor</td>
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<tr>
<td>Scan time per individual scan</td>
<td>[sec] less than 0.1</td>
</tr>
<tr>
<td>Average scanning speed</td>
<td>18 scans per second</td>
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<tr>
<td>Weight</td>
<td>[g] 600</td>
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<tr>
<td>Number of pixels on sensor</td>
<td>144 x 90</td>
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<tr>
<td>Pixel size</td>
<td>[μm] 50 x 86</td>
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<td>Scan field (on the object - X x Y x Z)</td>
<td>10.4 x 9.6 x 18</td>
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<tr>
<td>Output format</td>
<td>STL</td>
</tr>
</tbody>
</table>

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**The Munich Implant Concept (MIC)**

The Munich implant concept describes the delivery of a CAD/CAM-manufactured screw-retained crown in two appointments. The basis of the procedure’s development is to avoid loss of hard and soft tissue that can be caused by repeated manipulation of the implant emergence profile. Furthermore it also provides an efficient workflow, practicable for daily use.

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1. Pre-surgical situation: edentulous space in the 46 area
2. Pre-op digital view after intra-oral scanning with the Zfx™ intraScan
3. Insertion of the Zimmer Trabecular Metal Implant
4. Scan body (digital impression post) used to record the implant position
5. Digital view of the scan body recording
6. Aggregate data sets from “Pre-op scan” and “Implant scan” with virtual design of the long-term temporary restoration
7. Milled long-term PMMA temporary restoration before bonding with the titanium base
8. One week after the implant exposure and the mastication of the long-term temporary restoration, prior to suture removal
9. Emergence profile after removal of the long-term temporary (3 months), before integration of the definitive restoration
10. Various prosthetic options for the definitive restoration
11. Delivery of the screw-retained lithium disilicate crown (e.max CAD)
12. One year post-op.
Zfx™ Evolution
Matched to dental technicians’ requirements

The Zfx™ Evolution scanner provides previously unachievable speed and precision.

Technology from Zfx
The Zfx™ Evolution is a fully automatic stripe light scanner with open interface which has been specially developed by Zfx Innovation in Bolzano, Italy. In this development center, new ideas are born and implemented every day, and prototypes are created, tested for their suitability for practical application and brought to market maturity. The result: new and optimized system components which seamlessly fit into the existing process chain and provide the best possible support for users at every step in the manufacture of accurate dental prostheses.

A master of its class
The Zfx™ Evolution can digitalise complete jaw models for constructing complex bridge frameworks with up to 14 links as well as articulated models. Furthermore, bite registrations, situation models and wax ups can be scanned, to be used as a reference when constructing frameworks.

Simple and reliable handling of the scanner is ensured by the automatic user guidance system, which leads the user through the scanning process step-by-step. Maximum productivity is guaranteed with a scan time of approx. 20 seconds for a single die and 1:20 minutes for a model. At the same time, the Zfx Evolution achieves a measuring accuracy of less than 9 µm in the solid*. The user can therefore be sure that even complex restorations will fit correctly into the patient’s mouth.

Highlights
- Open system (STL data files)
- Measuring accuracy less than 9 µm in the solid*
- Highest scanning speed!
- Digitalisation of articulated models (Artex®, SAM®, Protar® and many more)
- Surface detection thanks to photometric technology
- Automatic detection of the implant and articulator system by means of innovative Zfx code system

Even full-arch models for the construction of complex and large bridge frameworks – up to 14 units – can be digitalised with the scanner.

* Measurement according to the VDI test procedure
Zfx™ Evolution
Because precision and functionality counts!

The accuracy of the Zfx™ Evolution means that the basic requirement for the design of complex restorations is achieved: The exact reproduction of the model situation.

The models are scanned by placing them on the positioning unit (Zfx™ Synchronizer) inside the scanner, either for top and bottom jaw separately or both articulated together. When the scanning process is started, a total of 128 pairs of lines are projected onto the model surface with a green LED light source. At the same time, the model is moved in various directions on the rotating and swivelling positioning unit to enable the scanner’s two cameras with CCD chips to capture all the relevant surface points.

Articulator systems
Amongst others, the Zfx™ Evolution is compatible with the Artex® articulator system from Amann Girrbach, the SAM® from SAM Präzisionstechnik, the Protar® from KaVo, Stratos® from Ivoclar Vivadent and Panadent® from the company Panadent.

Accurate surface scanning with a measuring accuracy of less than 9 µm in the solid is possible with the Zfx™ Evolution scanner.

The Zfx™ Synchronizer enables the exact transfer of articulated models into the scanner.

The two-piece Zfx™ Scan bodies for multiple usage without any deficit of accuracy are produced with an innovative code system, that enables the automatic recognition of the implant type and prevents application errors. Thus, in combination with the own-developed torque wrench for the Zfx™ Evolution, an accuracy is ensured of < 5 µm.

The industrial manufacturing with 5-axis simultaneous machining achieves an accuracy of < 5 µm.

The Zfx™ Evolution scanner enables a measuring accuracy in the solid of < 9 µm.

**Zfx™ Evolution - Features**

<table>
<thead>
<tr>
<th>Feature</th>
<th>Value</th>
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<tbody>
<tr>
<td>Number of cameras:</td>
<td>2</td>
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<tr>
<td>Resolution: [Pixel]</td>
<td>1,296 x 1,024</td>
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<td>Camera sensor technology: [B/W]</td>
<td>B/W, CCD, USB</td>
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<td>Light source: [Watt]</td>
<td>25, LED (green)</td>
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<tr>
<td>Number of projected line pair:</td>
<td>128</td>
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<tr>
<td>Positioning unit:</td>
<td>2-axis (rotating and swivelling)</td>
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<td>Minimum measuring time: [ms]</td>
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<td>Scanning time for single stump: [sec]</td>
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<td>Scanning time per model: [min]</td>
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<tr>
<td>Characteristic accuracy: [µm]</td>
<td>&lt; 9 µm (measurement according to the VDI test procedure)</td>
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<td>Dimensions (W x H x D): [mm]</td>
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<td>Electrical power supply: [Volt]</td>
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</table>

*Measurement according to the VDI test procedure.*
The Zfx™ CAD software supplied with the scanner can be integrated smoothly into the laboratory.

**Basic version**
The scanner is available including basic software which enables fully anatomical restorations as well as anatomically reduced frameworks to be constructed. The range of indications to be realized comprises veneers, inlays, onlays and individual crowns as well as Maryland bridges and bridges with several links.

More detailed information is available at www.zfx-dental.com

**Zfx scanner & software package: Future-oriented technology with open interfaces**

Zfx offers its own innovative scanner including CAD software, which can be incorporated into the laboratory without restricting flexibility. Zfx provides the user with a package which is exactly matched to the requirements of his laboratory, and consists of a latest-generation scanner and the associated CAD software. Additional functions can be freely selected and combined at will due to the modular software structure.

**Zfx scanner & software package**
- Zfx™ Evolution 3-D scanner
- Zfx CAD software / open system
- PC unit with 22” TFT display

**Zfx Bonus Options**

A reduction in the package price is possible if you undertake to order a certain number of units per month from official Zfx milling centers. Individual quotations on request.

**Additional software modules**

- **Upgrade 1: MultiDie**
  Function for scanning up to 12 dies in one scan (includes the necessary software function and appropriate accessories).

- **Upgrade 2: Virtual Articulator**
  Enables digitalisation and integration of articulated models (articulator systems Artex®, Protar®, SAM®, Stratos® and Panadent®) into the software.

- **Upgrade 3: Abutment Designer**
  Tool for designing custom implant abutments. The associated library includes connector geometries for all common implant systems.

- **Upgrade 4: Step Designer**
  Allows the digital design of all kinds of bars as well as the placement of separation attachments and Locators.

- **Upgrade 5: True-Smile**
  Module for displaying restorations in the software with almost photographic realism.

- **Upgrade 6: DICOM Viewer**
  For the visualization and storage of DICOM data (e.g. surgical templates).

- **Upgrade 7: Bite-Splint**
  The Zfx Bite Splint module allows the fast and high-quality construction of therapeutic bite splints.
Nearly unlimited possibilities in computer-aided manufacturing of high-quality restorations

Attachments, implant abutments, screw-retained bridges and bars can also be designed virtually depending on the version of the Zfx™ CAD software.

There are almost no limits for the user when carrying out the virtual design with the Zfx™ CAD software. Integrated within the software are a database of tooth shapes and a library of connector geometries. Even though the processes are automated, manual modifications can be made at any time, and the planned restorations can be individually fashioned using free-form tools for example.

- Abutment attachment for removable restorations
- Shear force distributor / attachment
- Bars with direct screw retention
- Dolder bar
- Hader bar
- Individual abutments Ivoclar e.max / all-ceramic
- Hybrid constructions
- Monolithic crowns in translucent zirconium dioxide
- Telescopes
- Implant bridges / Zfx™ RevitaliZe
Implant abutments, bars and implant-supported screw-retained bridges which are 100% compatible with the selected implant system are designed with the Zfx™ CAD software.

The perfect connection
Whether the implants were inserted by Astra Tech, Biomet 3i, Camlog, Demetply Fradent, Nobel Biocare, Straumann or Zimmer Dental, Zfx always provides the right abutments. A number of connector geometries which ensure compatibility with commonly used implant systems are stored in the library of the Zfx CAD software. The user first selects the implant used and then designs the implant structure.

In doing so, the compatible connector type is automatically taken into account in the design proposed by the software. When modelling is complete, the entire data record for the design together with information on the titanium base is sent to the milling center where the required element is produced. Implant abutments are available with screwed or glued titanium base.

A detailed brochure with all the components can be found online at www.zfx-dental.com

Zfx System Components
Implant-supported construction with different implant systems of compatible elements

Zfx compatible implant systems and types

<table>
<thead>
<tr>
<th>IMPLANT MANUFACTURER</th>
<th>IMPLANT SYSTEMS</th>
<th>TYPES</th>
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</thead>
<tbody>
<tr>
<td>Astra Tech</td>
<td>Certain®</td>
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<tr>
<td></td>
<td>Conical®</td>
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<td>Low Profile®</td>
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<td>Dincorrect®</td>
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Zfx Construction components

Titanium bases with rotation protection (Regular Design and/or Small Design)
Titanium bases without rotation protection (Regular Design and/or Small Design)
Multi-log titanium bases
Bridge screws for titanium, cobalt-chromium and zirconium constructions
Screws for titanium, cobalt-chromium and zirconium constructions
Evolution Matchholder
IntraScan Matchholder in 2 sizes (H4 and H5)
Model analogue (for digital and standard models)
Zfx offers titanium bases for customized two-pieces abutments in two different versions.

Two different types of titanium bases ensure there is always an optimal implant-abutment connection. The titanium bases with rotation protection are recommended for single-unit restorations; those without rotation protection are indicated when multi-unit restorations are planned. Additionally, titanium bases for multi-unit systems used for the incorporation of screw-retained bridges and bars (e.g. Zfx’s RevitaliZe or Nobel Biocare’s All-on-4) are now in the range of products.

All titanium bases – each with proper screws – are available in two designs: Regular with outwardly curved shape for patients with thick gingiva and Small with a straight and reduced shape for patients with thin gingiva. The Regular bases have a standardized connection geometry on the abutment side that matches that of nt-trading and of Medentika.

Thus, the geometries stored in the software solutions of Dental Wings, 3Shape and exocad can be easily selected as basis for the virtual design of abutments on Zfx titanium bases.

Thanks to the large supply of titanium bases, which are produced by Zfx in collaboration with Zimmer Dental, users have a choice: they can create computer-aided hybrid abutments or implant-supported bridges in their own laboratory or order them from Zfx. As the titanium bases’ geometries will also soon be integrated in the 3Shape CAD software, flexibility for the dental technician will be further increased.

With the new RevitaliZe cobalt-chromium and zirconium dioxide packages, Zfx provides everything necessary for screw-retained, implant-supported bridge frameworks in one. As well as the framework with up to ten links, the zirconium dioxide package also contains the titanium bases and screws compatible with the particular implant system.

The RevitaliZe cobalt-chromium package includes the framework with up to ten units and the necessary fixing screws. Tedious ordering of individual parts is now a thing of the past!
Zfx™ Inhouse5x
New industrial standard in compact size

With the Inhouse5x, Zfx offers a compact milling unit suitable for 5-axis simultaneous machining that can be easily integrated into any laboratory.

The machine is equipped with a high-frequency spindle (60,000 to 100,000 rpm). Thus, together with a variety of milling strategies and tools, a faster and more economically efficient manufacturing process is guaranteed. Furthermore, Zfx™ Inhouse5x includes an automatic changer for blanks with puck and block form (2- to 12-fold) and a tool magazine for up to 24 tools. The automation placement can be adapted to the individual laboratory’s needs.

The Zfx™ Inhouse5x is suitable for milling and grinding, resp. for the dry and wet processing, so various materials such as zirconia, ceramic, composite, PMMA, wax, cobalt chrome and titanium can be processed.

The recommended indications include:
- Inlays und Onlays
- Veneers
- Crowns
- Individual abutments on metal bases
- Bridges of any span length
- Two-piece implant bridges on metal bases

Highlights
- Open system (STL data files)
- Compact dimensions - One-piece body weighing over 200 kg for high stability and improved milling performance
- Simultaneous 5-axis milling, A- and B-axis with servo-motors
- Dry and wet machining
- High-frequency spindle with 60,000 rpm up to 100,000 rpm (shaft with 4 mm diameter/ 8 Ncm)
- Milling and grinding on one machine
- Automatic tool magazine for up to 24 tools (Part of the basic package!)
- Automatic changer for blanks and blocks (2- to 12-fold)
- Blankholder with Ø 100 mm
- Replacement tool management
- Tool-break detection
- Automatic length measurement

Materials
- Zirconia
- Glassceramic (IPS e.max®, IPS Empress® …)
- Composite (Lava™ Ultimate, Vita Enamic® …)
- PMMA
- Wax
- Cobalt-chrome
- Titanium

The Zfx™ CAM Manager allows for easy handling of the milling unit and provides a clear data and tool management.
Zfx™ Inhouse5x
New industrial standard in compact size

High-end system components

- One-piece body weighing over 200 kg for high stability and improved milling performance
- Compact and user-friendly design
- Measuring system for highest accuracy
- Simultaneous 5-axis milling, A- and B-axis with servo-motors (dry and wet)
- Automatic tool and puck/blank changer
- High-frequency spindle with 60,000 rpm up to 100,000 rpm (shaft with 4 mm diameter / 8 Ncm)

Zfx™ Inhouse5x - Features

- Number of axes: 5, synchronized control
- Traverse range (x, y, z axis): [mm] 100 x 100 x 24
- Rotation axis: [degree] 360° (endless)
- Swivel axis: [degree] ± 30°
- Repeat accuracy: [mm] 0.001
- High-frequency spindle: [rpm] 60,000 – 100,000
- Spindle power: [kW] 8 (300 Watt)
- Concentric accuracy: [mm] 0.002
- Direct tool chucking: [mm] 3
- Tool length: [mm] 37 or 50
- Magazine – holding quantity: 24
- Dimensions (B x H x T): [cm] 62 x 17 x 68
- Weight: [kg] 250

Zfx™ Inhouse5x Upgrades

- Upgrade 1: Wet processing
  Upgrade for grinding of ceramics and composites
- Upgrade 2: Automation
  It allows the automatic tool and blank positioning.
  The automation can be adjusted to the individual laboratory's needs
- Upgrade 3: High-performance metal processing
  Upgrade for cobalt-chromium and titanium processing
Zfx Milling center
The expert for high-end prosthesis

Zfx milling centers provide a comprehensive range of services which are implemented in a standardized process chain by experienced staff.

**Zfx Network**
All Zfx milling centers – owner-operated production workshops of the company at home and abroad – provide a fully optimized process chain which is customized down to the last detail for the manufacture of high-quality dental prostheses – from the scanning technology and software systems to the milling machine. An equally high quality of restorations is ensured everywhere due to a common technology standard at all locations.

**Range of services**
All digital process steps, from the scanning of a model to the design and manufacture, are carried out in Zfx milling centers if required. In doing so, all available materials can be machined, and numerous indications – such as tooth and implant-supported crowns, bridges, inlays, onlays, veneers, implant abutments, bars and attachments – can be realized. Close collaboration between the dental clinic and laboratory is required in order to optimize the production workflow. This is provided by the Zfx™ Dental-Net – an online platform for data management and communication.

### Advantages
- Comprehensive range of services
- Unique technology expertise
- Competent and personal consulting
- Higher standard of quality thanks to the certification of all Zfx partners
- Fully optimized, common process chain for industrial manufacturing
- 5 year warranty on all indications
- Authorized milling partnership with Ivoclar Vivadent

Since 2013 Zfx is authorized Milling Partner of Ivoclar Vivadent.
Individual dental prostheses
Unlimited options

Zfx produces high quality dental prostheses on natural teeth as well as on implants. These can be made from a wide range of different materials.

From the first impression to the finished prosthesis

No other method is as efficient and economical as the industrialized production of dental prostheses! Zfx milling centers offer the best of the best in this regard:

- Favourable conditions thanks to our organized purchasing syndicate for raw materials, tools and equipment.
- A perfected process chain from the 3-D model to the ready milled prosthesis.
- A regional supplier partnership with short distances and direct, personal communication.
- ISO certification and 5 years warranty!

Overview of materials and indications

It makes no difference whether users have their own scanners with open interfaces or whether they take advantage of the Zfx scanning service. Starting from the digitalized model and the virtual design, the milling paths for optimum manufacture are calculated in the milling center using specialized CAM software. This is carried out based on pre-set parameters and sophisticated milling strategies, which have been specially developed by Zfx for all available materials.

Milling takes place on 5-axis machining centers. The future oriented technologies provide the highest precision for implementing numerous indications with widely differing materials. Perfection leaves no room for compromises!

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<th>Inlays, Onlays</th>
<th>Dental crowns</th>
<th>Dental bridges</th>
<th>Abutments</th>
<th>Bars</th>
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High-tech manufacture
Where productivity meets quality

Zfx ultra-modern manufacturing technologies give precise results — for maximum added value thanks to minimum rework.

Manufacturing units, which are capable of implementing even highly complex geometries by means of 5-axis simultaneous machining, are used in Zfx milling centers. Both available machines have been carefully tested over many years and have been optimally incorporated into Zfx's digital workflow.

**SAUER – ULTRASONIC 20 linear**
The SAUER – ULTRASONIC 20 linear milling machine is based on a special actuator system, by means of which an ultrasonic frequency is transmitted from the spindle to the tool holding fixture by means of induction. This generates an additional oscillating kinetic movement in the tool, resulting in a considerable reduction of the effective process forces, a significant increase in the chip removal rate and the best surface quality for the dental prosthesis.

**Zfx™ Ultramill**
The Zfx™ Ultramill machining center impresses with its rigidity and low vibration characteristics, which lead to high dynamic performance and manufacturing precision. Among other things, this is made possible by the reinforced concrete structure on which the machine bed and travelling columns are based.

**Zfx Scanservice – Designed by specialists**

As well as the scanner and software which are integrated into the laboratory, the range of services from Zfx also includes a scanning service.

Users can send their models to the milling center. Thereby they are digitalized with the high-precision Zfx™ Evolution scanner, and the required restoration is then designed on this basis. This is followed by the computer-aided manufacturing. This service is particularly suitable for laboratories which do not have their own scanners and for special complex designs where expert advice is required.

Articulated models can be measured simply and quickly with the Zfx™ Evolution scanner and can be integrated in the virtual articulator immediately.
Zfx™ Manager and Zfx™ Dental-Net

For uninterrupted data flow between practice, laboratory and milling center

The unique Zfx™ Dental-Net online platform for data exchange and communication is accessible via the Zfx™ Manager, which controls all the Zfx system components.

**Zfx™ Dental-Net at a glance**

- Location-independent access: can also be used with smartphones and tablet PCs with Apple or Android operating systems.
- Synchronisation ensures that data are always up-to-date.
- Continuous control and exchange possible during the production process.
- Taking of impressions in the dental practice.
- On-screen checking of generated data files.
- Opening of Zfx Dental-Net via Zfx™ Manager and creation of a new project.
- Data upload and automatic informing of the selected partner laboratory.

**Zfx™ Manager at a glance**

- Project planning and order creation.
- Automatic cost calculation.
- Cost proposal, release of data.
- Production in the milling center, consultation with the dental technician if necessary.
- Delivery of the machined elements to the laboratory.

Zfx™ Manager from the impression to production – Zfx’s digital workflow is implemented quickly and flexibly via the Zfx™ Dental-Net.
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